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详情以公司当日报价为准，最终解释权归本公司所有，如遇市场价格变动，  
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模具配件制造商



2025

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宁波郝克五金有限公司

NINGBO HAOKE HARDWARE CO., LTD.

浙江省慈溪市天宇模具配件厂

ZHEJIANG CIXI TIANYU MOULD-FITTINGS FACTORY

地址：浙江省慈溪市坎墩街道工业园区安庆路139-1号 邮编：315303

电话：0574-63282423

传 真：0574-63286149

手机：13806647046

联系人：沈阳

手机：15990222114

联系人：翁群央

E-mail: 1154299926@qq.com

Q Q: 1154299926

Http://www.haokemp.com

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宁波郝克五金有限公司

NINGBO HAOKE HARDWARE CO., LTD.





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## 公司简介 COMPANY PROFILE

本公司专业生产模具配件标准和非标系列产品。公司采用韩国先进的生产工艺，并引进韩国及日本精密研磨设备，产品质量力求达到国际先进水平。重点开发和生产标准系列模具配件产品。是目前国内专业精密模具配件生产公司。

“品质领先，用户至上”是我厂的经营宗旨：产品“零缺陷”是我们的目标。从原材料到成品的整个过程，严格控制每个工序的质量，确保整个生产过程都在严格的监控之下，从而保证最终产品的质量，以满足广大客户对产品更高的要求。

本厂地理位置优越，地处慈溪市坎墩街道工业开发区。距杭州湾跨海大桥10公里，三二九国道5公里，东距东方大港宁波北仑港，宁波国际机场仅50多公里，陆海空交通十分便利。

本公司始终奉行“精密设计、追求品质、发货及时”的经营理念，热忱欢迎新老客户前来洽谈。



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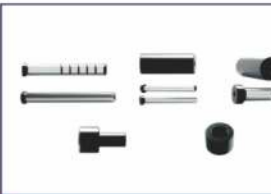
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直身导边（GPA）

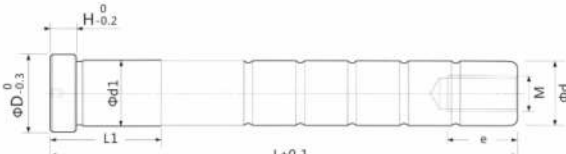


热处理硬度: HRC60±2度 材料:20 Cr

| 代表尺寸 | d   |                  | d1  |                  | D   | H  |
|------|-----|------------------|-----|------------------|-----|----|
|      | 寸法  | 许容差              | 寸法  | 许容差              |     |    |
| 12   | 12  | -0.015<br>-0.025 | 12  | +0.018<br>+0.01  | 17  | 6  |
| 16   | 16  |                  | 16  |                  | 20  |    |
| 20   | 20  | -0.02<br>-0.033  | 20  | +0.023<br>+0.013 | 25  |    |
| 25   | 25  |                  | 25  |                  | 30  | 8  |
| 30   | 30  |                  | 30  |                  | 35  |    |
| 35   | 35  | -0.025<br>-0.04  | 35  | +0.025<br>+0.015 | 40  | 10 |
| 40   | 40  |                  | 40  |                  | 45  |    |
| 45   | 45  |                  | 45  |                  | 50  |    |
| 50   | 50  | -0.04<br>-0.055  | 50  | +0.03<br>+0.018  | 56  | 12 |
| 55   | 55  |                  | 55  |                  | 61  | 15 |
| 60   | 60  |                  | 60  |                  | 66  |    |
| 70   | 70  |                  | 70  |                  | 76  |    |
| 80   | 80  |                  | 80  |                  | 86  |    |
| 90   | 90  |                  | 90  |                  | 96  |    |
| 100  | 100 |                  | 100 |                  | 106 |    |

订购方法：名称 d X L=数量 例：直边 φ25 X 200=4

细水口导边（SPN）



热处理硬度: HRC60±2度 材料:20 Cr

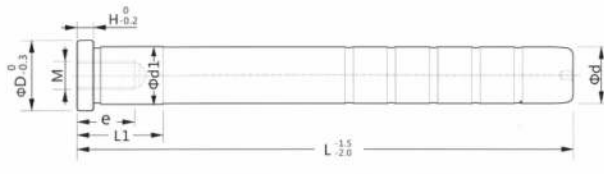
| 代表尺寸 | d   |                  | d1  |                  | D   | H   | M   | e   | 攻牙费/支 |    |     |
|------|-----|------------------|-----|------------------|-----|-----|-----|-----|-------|----|-----|
|      | 寸法  | 许容差              | 寸法  | 许容差              |     |     |     |     |       |    |     |
| 12   | 12  | -0.015<br>-0.025 | 12  | +0.018           | 17  | 6   | M6  | 15  | 4     |    |     |
| 16   | 16  |                  | 16  | +0.01            | 20  |     | M8  | 20  |       |    |     |
| 20   | 20  | -0.02<br>-0.033  | 20  | +0.023<br>+0.013 | 25  |     | 10  | M10 |       | 25 |     |
| 25   | 25  |                  | 25  |                  | 30  | M12 |     | 30  |       |    |     |
| 30   | 30  |                  | 30  |                  | 35  | M16 |     | 35  | 6     |    |     |
| 35   | 35  | -0.025<br>-0.04  | 35  | +0.025<br>+0.015 | 40  |     |     |     |       |    |     |
| 40   | 40  |                  | 40  |                  | 45  |     |     |     |       |    |     |
| 45   | 45  |                  | 45  |                  | 50  |     |     |     |       |    |     |
| 50   | 50  | -0.04<br>-0.055  | 50  | +0.03<br>+0.018  | 56  | 12  | M20 | 45  | 10    |    |     |
| 55   | 55  |                  | 55  |                  | 61  |     |     |     |       |    |     |
| 60   | 60  |                  | 60  |                  | 66  |     |     |     |       | 15 | M22 |
| 70   | 70  |                  | 70  |                  | 76  |     |     |     |       |    |     |
| 80   | 80  |                  | 80  |                  | 86  |     |     |     |       |    |     |
| 90   | 90  |                  | 90  |                  | 96  |     |     |     |       |    |     |
| 100  | 100 |                  | 100 |                  | 106 |     |     |     |       |    |     |

订购方法：名称 d X L=数量 例：直边 φ25 X 200=4

注：沉头攻牙及中托边、水口边的价格按直边，折后加攻牙费（攻牙费不打折）

水口边、中托边等攻牙加费标准：φ16-25加费4元；φ30-45加费6元；φ50-60加费10元；φ70-100加费15元；

中托边（EGP）



热处理硬度: HRC60±2度 材料:20 Cr

| 代表尺寸 | d   |                  | d1  |                  | D   | H  | M   | E  | 攻牙费/支 |     |    |    |
|------|-----|------------------|-----|------------------|-----|----|-----|----|-------|-----|----|----|
|      | 寸法  | 许容差              | 寸法  | 许容差              |     |    |     |    |       |     |    |    |
| 12   | 12  | -0.015<br>-0.025 | 12  | +0.018<br>+0.01  | 17  | 6  | M6  | 15 | 4     |     |    |    |
| 16   | 16  |                  | 16  |                  | 20  |    | M8  | 20 |       |     |    |    |
| 20   | 20  | -0.02<br>-0.033  | 20  | +0.023<br>+0.013 | 25  |    | M10 | 25 |       |     |    |    |
| 25   | 25  |                  | 25  |                  | 30  | 8  | M12 | 30 |       |     |    |    |
| 30   | 30  |                  | 30  |                  | 35  |    | M16 | 35 | 6     |     |    |    |
| 35   | 35  | -0.025<br>-0.04  | 35  | +0.025<br>+0.015 | 40  | 10 |     |    |       |     |    |    |
| 40   | 40  |                  | 40  |                  | 45  |    |     |    |       |     |    |    |
| 45   | 45  |                  | 45  |                  | 50  |    |     |    |       |     |    |    |
| 50   | 50  | -0.04<br>-0.055  | 50  | +0.03<br>+0.018  | 56  | 12 | M20 | 45 | 10    |     |    |    |
| 55   | 55  |                  | 55  |                  | 61  |    |     |    |       |     |    |    |
| 60   | 60  |                  | 60  |                  | 66  | 15 |     |    |       | M22 | 55 | 15 |
| 70   | 70  |                  | 70  |                  | 76  |    |     |    |       |     |    |    |
| 80   | 80  |                  | 80  |                  | 86  |    |     |    |       |     |    |    |
| 90   | 90  |                  | 90  |                  | 96  |    |     |    |       |     |    |    |
| 100  | 100 |                  | 100 |                  | 106 |    |     |    |       |     |    |    |

订购方法：名称 d X L=数量 例：中托边 φ20 X 200=4

注：中托边的攻牙费参照水口边

回针（RPN）



热处理硬度: HRC60±2度 材料:20 Cr

| 代表尺寸 | d  |                  | D  | H  |
|------|----|------------------|----|----|
|      | 寸法 | 许容差              |    |    |
| 8    | 8  | -0.015<br>-0.027 | 13 | 5  |
| 10   | 10 |                  | 15 |    |
| 12   | 12 |                  | 17 |    |
| 15   | 15 | -0.02<br>-0.033  | 20 | 6  |
| 16   | 16 |                  | 20 |    |
| 20   | 20 |                  | 25 |    |
| 25   | 25 |                  | 30 |    |
| 30   | 30 | -0.025<br>-0.04  | 35 | 8  |
| 35   | 35 |                  | 40 |    |
| 40   | 40 |                  | 45 |    |
| 50   | 50 |                  | 55 |    |
| 60   | 60 |                  | 65 | 12 |

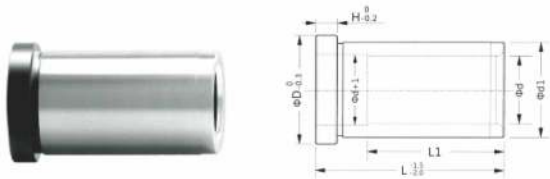
订购方法：名称 d X L=数量 例：托司 φ25 X 50=4

注：① 回针实长101mm按100mm计算；

② 攻牙回针、定位边、定位销之价格按回针折后加攻牙费，加费方法参照水口边。



托司 (GBA)



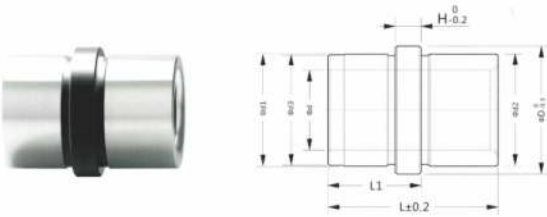
直司 (GBB)



热处理硬度: HRC60±2度 材料: 20 Cr

| 代表尺寸 | d   |                  | d1  |                  | D   | H  | L           | L1    |
|------|-----|------------------|-----|------------------|-----|----|-------------|-------|
|      | 寸法  | 许容差              | 寸法  | 许容差              |     |    |             |       |
| 12   | 12  | +0.018<br>+0.008 | 20  | +0.02            | 25  | 6  | -1.5~<br>-2 | 2 X d |
| 16   | 16  |                  | 25  | +0.01            | 30  |    |             |       |
| 20   | 20  | +0.02<br>+0.01   | 30  | +0.025<br>+0.015 | 35  | 8  |             |       |
| 25   | 25  |                  | 35  |                  | 40  |    |             |       |
| 30   | 30  |                  | 42  |                  | 47  |    |             |       |
| 35   | 35  | +0.025<br>+0.015 | 48  | +0.03<br>+0.018  | 53  | 10 |             |       |
| 40   | 40  |                  | 55  |                  | 60  |    |             |       |
| 45   | 45  |                  | 60  |                  | 65  |    |             |       |
| 50   | 50  |                  | 70  |                  | 76  | 12 |             |       |
| 55   | 55  |                  | 75  |                  | 81  |    |             |       |
| 60   | 60  | +0.035<br>+0.02  | 80  | +0.035<br>+0.02  | 86  | 15 |             |       |
| 70   | 70  |                  | 90  |                  | 96  |    |             |       |
| 80   | 80  |                  | 105 |                  | 110 |    |             |       |
| 90   | 90  |                  | 115 |                  | 120 |    |             |       |
| 100  | 100 |                  | 130 |                  | 135 |    |             |       |

中托司 (EBB)



热处理硬度: HRC60±2度 材料: 20 Cr

| 代表尺寸 | d  |                  |    |    | d1 |                  |    |    | D  | H  | d2             | d3             |    |
|------|----|------------------|----|----|----|------------------|----|----|----|----|----------------|----------------|----|
|      | 寸法 | 许容差              |    |    | 寸法 | 许容差              |    |    |    |    |                |                |    |
| 12   | 12 | +0.03<br>+0.02   |    |    | 20 | +0.02<br>+0.01   |    |    | 25 | 6  | -0.02<br>-0.03 | -0.03<br>-0.05 |    |
| 16   | 16 |                  |    |    | 25 |                  |    |    | 30 |    |                |                |    |
| 20   | 20 | +0.035<br>+0.025 |    |    | 30 | +0.025<br>+0.015 |    |    | 35 | 8  |                |                |    |
| 25   | 25 |                  |    |    | 35 |                  |    |    | 40 |    |                |                |    |
| 30   | 30 |                  |    |    | 42 |                  |    |    | 47 | 10 |                |                |    |
| 35   | 35 |                  |    |    | 48 |                  |    |    | 53 |    |                |                |    |
| 40   | 40 | +0.04<br>+0.03   |    |    | 55 | +0.02<br>+0.03   |    |    | 60 |    |                |                | 12 |
| 45   | 45 |                  |    |    | 60 |                  |    |    | 66 |    |                |                |    |
| 50   | 50 |                  |    |    | 70 |                  |    |    | 76 | 15 |                |                |    |
| 60   | 60 |                  |    |    | 80 |                  |    |    | 86 |    |                |                |    |
| L    | 26 | 28               | 33 | 38 | 43 | 48               | 53 | 58 | 63 | 68 | 73             | 78             |    |
| L1   | 14 |                  | 19 |    | 24 |                  | 29 |    | 34 |    | 39             |                |    |

订购方法: 名称 d X L X L1 = 数量 例: 中托司 φ25 X 53X29 = 4

直身导边 (GPA) 价格表

| φ   | 12   | 16   | 20   | 25   | 30   | 35    | 40   | 50  | 60  | 70  | 80  | 90  | 100 |
|-----|------|------|------|------|------|-------|------|-----|-----|-----|-----|-----|-----|
| 45  | 4.8  | 5.5  | 6.8  |      |      |       |      |     |     |     |     |     |     |
| 50  | 5.2  | 5.8  | 7.2  | 9.5  |      |       |      |     |     |     |     |     |     |
| 55  | 5.6  | 6.2  | 7.6  | 10   |      |       |      |     |     |     |     |     |     |
| 60  | 6    | 6.6  | 8    | 10.6 |      |       |      |     |     |     |     |     |     |
| 65  | 6.4  | 7    | 8.5  | 11.2 |      |       |      |     |     |     |     |     |     |
| 70  | 6.8  | 7.4  | 9    | 12   | 17.5 | 19    |      |     |     |     |     |     |     |
| 75  | 7.2  | 7.8  | 9.5  | 12.8 | 18   | 20    |      |     |     |     |     |     |     |
| 80  | 7.6  | 8.2  | 10   | 13.5 | 18.5 | 21.5  | 32.5 |     |     |     |     |     |     |
| 85  | 8    | 8.6  | 10.3 | 14   | 19.2 | 21.8  | 34.5 |     |     |     |     |     |     |
| 90  | 8.4  | 9    | 10.6 | 14.5 | 20   | 22.5  | 36.5 |     |     |     |     |     |     |
| 95  | 8.8  | 9.5  | 11.1 | 15.3 | 20.8 | 23.3  | 38.5 |     |     |     |     |     |     |
| 100 | 9.2  | 10   | 11.5 | 16   | 21.5 | 24    | 39.5 |     |     |     |     |     |     |
| 105 | 9.6  | 10.4 | 12.2 | 16.5 | 22.5 | 25    | 40.3 |     |     |     |     |     |     |
| 110 | 10   | 10.8 | 12.8 | 17   | 23.5 | 26    | 41   |     |     |     |     |     |     |
| 115 | 10.5 | 11.2 | 13.4 | 17.6 | 24.3 | 27.2  | 42.5 |     |     |     |     |     |     |
| 120 | 11   | 11.5 | 14   | 18.2 | 25   | 28.5  | 42.5 |     |     |     |     |     |     |
| 130 | 11.5 | 12.2 | 15.2 | 19.5 | 27   | 31.5  | 44   |     |     |     |     |     |     |
| 140 | 12   | 13.2 | 16.5 | 20.8 | 29.2 | 34.5  | 45.8 |     |     |     |     |     |     |
| 150 | 12.5 | 14   | 17.5 | 22.6 | 31.2 | 37.5  | 48   | 85  |     |     |     |     |     |
| 160 | 13   | 15   | 18.8 | 24.5 | 33.5 | 40.6  | 51.5 | 91  |     |     |     |     |     |
| 170 |      | 16.2 | 20.2 | 26.8 | 36   | 44.2  | 54.5 | 97  |     |     |     |     |     |
| 180 |      | 17.2 | 21.5 | 28.2 | 38.5 | 47    | 57   | 103 |     |     |     |     |     |
| 190 |      | 18.5 | 23   | 31.5 | 40.2 | 49.5  | 61   | 109 |     |     |     |     |     |
| 200 |      | 19.6 | 24.5 | 34   | 42.5 | 52    | 64   | 115 |     |     |     |     |     |
| 210 |      | 21   | 26.2 | 36.5 | 45   | 54.8  | 67   | 121 |     |     |     |     |     |
| 220 |      | 22.5 | 27.8 | 38.5 | 47.5 | 57.8  | 70.5 | 127 |     |     |     |     |     |
| 230 |      | 24   | 30   | 40.5 | 49.5 | 60.8  | 74   | 133 |     |     |     |     |     |
| 240 |      | 25.5 | 32.5 | 43   | 51.5 | 63.8  | 77.5 | 139 |     |     |     |     |     |
| 250 |      | 27   | 34.5 | 45.5 | 53.5 | 66.5  | 81   | 145 | 205 |     |     |     |     |
| 260 |      | 28.5 | 36.8 | 48.5 | 56   | 68.8  | 84.5 | 151 | 212 |     |     |     |     |
| 270 |      | 30   | 39   | 50.8 | 58.5 | 71.8  | 88   | 157 | 220 |     |     |     |     |
| 280 |      | 32   | 41.2 | 53.5 | 61.5 | 74.5  | 91.5 | 161 | 228 |     |     |     |     |
| 290 |      | 34   | 43.5 | 55.8 | 64   | 77.5  | 95   | 167 | 237 |     |     |     |     |
| 300 |      | 36   | 46   | 58   | 67   | 80.5  | 98   | 173 | 246 | 325 |     |     |     |
| 310 |      |      | 48   | 60.5 | 70   | 84.5  | 102  | 179 | 253 | 335 |     |     |     |
| 320 |      |      | 51   | 63.5 | 73.2 | 88.5  | 105  | 185 | 261 | 346 |     |     |     |
| 330 |      |      | 54   | 66   | 76.5 | 92.5  | 108  | 191 | 269 | 356 |     |     |     |
| 340 |      |      | 56.5 | 68.6 | 79.8 | 96    | 112  | 197 | 277 | 367 |     |     |     |
| 350 |      |      | 58   | 71.5 | 83   | 99.5  | 115  | 203 | 286 | 378 | 485 | 592 | 699 |
| 360 |      |      | 60.5 | 74.5 | 86   | 103   | 118  | 209 | 294 | 389 | 500 | 611 | 722 |
| 370 |      |      | 63   | 77.5 | 89   | 106.5 | 121  | 215 | 302 | 399 | 515 | 631 | 747 |
| 380 |      |      | 65.5 | 80.5 | 92   | 109.5 | 124  | 221 | 310 | 410 | 532 | 654 | 776 |



直身导边（GPA）价格表

| L \ φ | 12 | 16 | 20   | 25    | 30  | 35    | 40    | 50  | 60  | 70  | 80   | 90   | 100  |
|-------|----|----|------|-------|-----|-------|-------|-----|-----|-----|------|------|------|
| 390   |    |    | 68   | 83.5  | 95  | 113   | 128   | 227 | 318 | 421 | 550  | 679  | 808  |
| 400   |    |    | 71   | 86.5  | 98  | 116.5 | 131.5 | 233 | 326 | 432 | 568  | 704  | 840  |
| 410   |    |    | 73.5 | 89    | 101 | 120   | 134   | 239 | 335 | 442 | 588  | 734  | 880  |
| 420   |    |    | 76   | 91.5  | 104 | 123.5 | 138   | 245 | 343 | 453 | 608  | 763  | 918  |
| 430   |    |    | 78.5 | 94    | 107 | 127   | 142   | 251 | 351 | 463 | 626  | 789  | 952  |
| 440   |    |    | 81   | 96.5  | 111 | 131   | 146   | 257 | 359 | 474 | 644  | 814  | 984  |
| 450   |    |    | 83.5 | 99    | 115 | 135   | 150   | 263 | 367 | 485 | 662  | 839  | 1016 |
| 460   |    |    |      | 101.5 | 118 | 139   | 154   | 269 | 376 | 496 | 680  | 864  | 1048 |
| 470   |    |    |      | 104   | 121 | 143   | 158   | 275 | 384 | 506 | 698  | 890  | 1082 |
| 480   |    |    |      | 106.5 | 124 | 147   | 162   | 281 | 392 | 517 | 716  | 915  | 1114 |
| 490   |    |    |      | 109   | 127 | 151   | 166   | 287 | 400 | 527 | 734  | 941  | 1148 |
| 500   |    |    |      | 112   | 130 | 155   | 170   | 293 | 408 | 538 | 750  | 962  | 1174 |
| 510   |    |    |      |       | 133 | 159   | 174   | 299 | 416 | 549 | 765  | 981  | 1197 |
| 520   |    |    |      |       | 136 | 163   | 178   | 305 | 425 | 560 | 783  | 1006 | 1229 |
| 530   |    |    |      |       | 139 | 167   | 182   | 311 | 433 | 570 | 799  | 1028 | 1257 |
| 540   |    |    |      |       | 142 | 171   | 186   | 317 | 438 | 581 | 815  | 1049 | 1283 |
| 550   |    |    |      |       | 145 | 175   | 190   | 323 | 447 | 592 | 833  | 1074 | 1315 |
| 560   |    |    |      |       |     | 178.5 | 194   | 329 | 456 | 603 | 852  | 1101 | 1350 |
| 570   |    |    |      |       |     | 182   | 198   | 335 | 465 | 614 | 870  | 1126 | 1382 |
| 580   |    |    |      |       |     | 185.5 | 202   | 341 | 473 | 624 | 888  | 1152 | 1416 |
| 590   |    |    |      |       |     | 189   | 206   | 347 | 482 | 635 | 906  | 1177 | 1448 |
| 600   |    |    |      |       |     | 193   | 210   | 353 | 490 | 646 | 925  | 1204 | 1483 |
| 610   |    |    |      |       |     |       |       |     | 498 | 662 | 945  | 1228 | 1511 |
| 620   |    |    |      |       |     |       |       |     | 507 | 670 | 965  | 1260 | 1555 |
| 630   |    |    |      |       |     |       |       |     | 518 | 678 | 985  | 1292 | 1599 |
| 640   |    |    |      |       |     |       |       |     | 525 | 689 | 1005 | 1321 | 1637 |
| 650   |    |    |      |       |     |       |       |     | 538 | 700 | 1025 | 1350 | 1675 |
| 660   |    |    |      |       |     |       |       |     | 550 | 712 | 1045 | 1378 | 1711 |
| 670   |    |    |      |       |     |       |       |     | 562 | 722 | 1065 | 1408 | 1751 |
| 680   |    |    |      |       |     |       |       |     | 571 | 732 | 1085 | 1438 | 1791 |
| 690   |    |    |      |       |     |       |       |     | 582 | 742 | 1105 | 1468 | 1831 |
| 700   |    |    |      |       |     |       |       |     | 595 | 752 | 1125 | 1498 | 1871 |
| 710   |    |    |      |       |     |       |       |     |     | 763 | 1145 | 1527 | 1909 |
| 720   |    |    |      |       |     |       |       |     |     | 773 | 1165 | 1557 | 1949 |
| 730   |    |    |      |       |     |       |       |     |     | 784 | 1185 | 1586 | 1987 |
| 740   |    |    |      |       |     |       |       |     |     | 795 | 1205 | 1615 | 2025 |
| 750   |    |    |      |       |     |       |       |     |     | 806 | 1225 | 1644 | 2063 |
| 760   |    |    |      |       |     |       |       |     |     | 816 | 1245 | 1674 | 2103 |
| 770   |    |    |      |       |     |       |       |     |     | 827 | 1265 | 1703 | 2141 |
| 780   |    |    |      |       |     |       |       |     |     | 837 | 1285 | 1733 | 2181 |
| 790   |    |    |      |       |     |       |       |     |     | 848 | 1305 | 1762 | 2219 |
| 800   |    |    |      |       |     |       |       |     |     | 858 | 1325 | 1792 | 2259 |

托司（GBA）价格表

| L \ φ | 16   | 20   | 25   | 30   | 35  | 40  | 50  | 60  | 70  | 80   | 90   | 100  |
|-------|------|------|------|------|-----|-----|-----|-----|-----|------|------|------|
| 20    | 10   | 10.5 | 14.5 | 16   |     |     |     |     |     |      |      |      |
| 25    | 11   | 12.5 | 16   | 18   |     |     |     |     |     |      |      |      |
| 30    | 13   | 14   | 18   | 20   | 24  | 30  |     |     |     |      |      |      |
| 35    | 14   | 15.5 | 20   | 23.5 | 27  | 35  |     |     |     |      |      |      |
| 40    | 15.5 | 17   | 21   | 26.5 | 32  | 38  | 60  | 80  | 130 | 220  | 310  | 400  |
| 50    | 17   | 18.5 | 23   | 29.5 | 36  | 44  | 68  | 98  | 148 | 238  | 328  | 418  |
| 60    | 19   | 20   | 26   | 36   | 40  | 52  | 78  | 116 | 166 | 260  | 354  | 448  |
| 70    |      | 24   | 28.5 | 40   | 45  | 58  | 90  | 134 | 186 | 285  | 384  | 483  |
| 80    |      | 28   | 32   | 44   | 50  | 64  | 102 | 152 | 210 | 313  | 416  | 519  |
| 90    |      | 34   | 36   | 48   | 55  | 70  | 113 | 168 | 235 | 346  | 457  | 568  |
| 100   |      | 39   | 40   | 52   | 60  | 75  | 124 | 188 | 263 | 370  | 477  | 584  |
| 110   |      |      | 44   | 56   | 66  | 82  | 135 | 206 | 285 | 395  | 505  | 615  |
| 120   |      |      | 48   | 60   | 72  | 89  | 147 | 225 | 313 | 420  | 527  | 634  |
| 130   |      |      | 52   | 64   | 78  | 96  | 158 | 243 | 348 | 458  | 568  | 678  |
| 140   |      |      | 56   | 68   | 83  | 102 | 169 | 260 | 373 | 493  | 613  | 733  |
| 150   |      |      | 60   | 72   | 88  | 110 | 180 | 288 | 398 | 528  | 658  | 788  |
| 160   |      |      |      | 76   | 93  | 118 | 192 | 306 | 425 | 565  | 705  | 845  |
| 170   |      |      |      | 80   | 99  | 126 | 206 | 325 | 446 | 602  | 758  | 914  |
| 180   |      |      |      | 84   | 106 | 134 | 220 | 343 | 468 | 639  | 810  | 981  |
| 190   |      |      |      | 88   | 113 | 142 | 235 | 362 | 488 | 678  | 868  | 1058 |
| 200   |      |      |      | 92   | 120 | 150 | 250 | 380 | 512 | 716  | 920  | 1124 |
| 210   |      |      |      | 96   | 127 | 158 | 265 | 398 | 535 | 758  | 981  | 1204 |
| 220   |      |      |      | 100  | 134 | 166 | 280 | 418 | 558 | 798  | 1038 | 1278 |
| 230   |      |      |      | 104  | 141 | 174 | 297 | 438 | 588 | 836  | 1084 | 1332 |
| 240   |      |      |      | 108  | 148 | 182 | 315 | 458 | 620 | 880  | 1140 | 1400 |
| 250   |      |      |      |      |     |     | 333 | 478 | 652 | 924  | 1196 | 1468 |
| 260   |      |      |      |      |     |     | 351 | 498 | 684 | 968  | 1252 | 1536 |
| 270   |      |      |      |      |     |     | 369 | 518 | 716 | 1012 | 1308 | 1604 |
| 280   |      |      |      |      |     |     | 387 | 538 | 748 | 1056 | 1364 | 1672 |
| 290   |      |      |      |      |     |     | 405 | 558 | 780 | 1100 | 1420 | 1740 |
| 300   |      |      |      |      |     |     | 423 | 578 | 812 | 1144 | 1476 | 1808 |



直司（GBB）价格表

| $\phi$<br>L | 16   | 20   | 25   | 30   | 35   | 40   | 50    | 60    | 70    | 80    | 90     | 100    |
|-------------|------|------|------|------|------|------|-------|-------|-------|-------|--------|--------|
| 20          | 9.0  | 9.5  | 11.5 | 14.0 |      |      |       |       |       |       |        |        |
| 25          | 9.8  | 10.8 | 12.5 | 15.5 |      |      |       |       |       |       |        |        |
| 30          | 11.0 | 12.0 | 14.0 | 17.0 | 21.0 | 28.0 |       |       |       |       |        |        |
| 35          | 12.0 | 13.6 | 16.0 | 19.0 | 24.0 | 32.0 |       |       |       |       |        |        |
| 40          | 13.8 | 15.0 | 17.5 | 21.0 | 28.0 | 35.0 | 54.0  | 72.0  | 117.0 | 188.0 | 259.0  | 330.0  |
| 50          | 15.2 | 16.5 | 19.0 | 26.5 | 32.0 | 39.0 | 61.0  | 88.0  | 133.0 | 214.0 | 295.0  | 376.0  |
| 60          | 17.0 | 18.5 | 22.0 | 30.0 | 36.0 | 47.0 | 70.0  | 104.0 | 149.0 | 234.0 | 319.0  | 404.0  |
| 70          |      | 21.0 | 25.0 | 35.0 | 39.0 | 53.5 | 81.0  | 120.0 | 167.0 | 256.0 | 345.0  | 434.0  |
| 80          |      | 25.0 | 29.0 | 39.5 | 43.0 | 58.0 | 92.0  | 137.0 | 189.0 | 282.0 | 375.0  | 468.0  |
| 90          |      | 28.0 | 32.0 | 43.0 | 48.0 | 64.0 | 102.0 | 151.0 | 212.0 | 312.0 | 412.0  | 512.0  |
| 100         |      | 31.0 | 36.0 | 45.0 | 55.0 | 68.0 | 112.0 | 169.0 | 236.0 | 333.0 | 430.0  | 527.0  |
| 110         |      |      |      | 48.0 | 60.0 | 76.0 | 122.0 | 185.0 | 256.0 | 355.0 | 454.0  | 553.0  |
| 120         |      |      |      | 52.0 | 65.0 | 82.0 | 132.0 | 202.0 | 282.0 | 378.0 | 474.0  | 570.0  |
| 130         |      |      |      | 56.0 | 70.0 | 87.0 | 142.0 | 218.0 | 313.0 | 412.0 | 511.0  | 610.0  |
| 140         |      |      |      | 60.0 | 75.0 | 93.0 | 152.0 | 234.0 | 335.0 | 443.0 | 551.0  | 659.0  |
| 150         |      |      |      | 65.0 | 80.0 | 99.0 | 162.0 | 259.0 | 358.0 | 475.0 | 592.0  | 709.0  |
| 160         |      |      |      |      |      |      | 172.0 | 275.0 | 382.0 | 508.0 | 634.0  | 760.0  |
| 170         |      |      |      |      |      |      | 185.0 | 292.0 | 410.0 | 542.0 | 674.0  | 806.0  |
| 180         |      |      |      |      |      |      | 198.0 | 308.0 | 421.0 | 575.0 | 729.0  | 883.0  |
| 190         |      |      |      |      |      |      | 212.0 | 326.0 | 439.0 | 610.0 | 781.0  | 952.0  |
| 200         |      |      |      |      |      |      | 225.0 | 342.0 | 460.0 | 644.0 | 828.0  | 1012.0 |
| 210         |      |      |      |      |      |      | 238.0 | 358.0 | 481.0 | 682.0 | 883.0  | 1084.0 |
| 220         |      |      |      |      |      |      | 252.0 | 376.0 | 502.0 | 718.0 | 934.0  | 1150.0 |
| 230         |      |      |      |      |      |      | 267.0 | 394.0 | 529.0 | 752.0 | 975.0  | 1198.0 |
| 240         |      |      |      |      |      |      | 283.0 | 412.0 | 558.0 | 792.0 | 1026.0 | 1260.0 |

回针（RPN）价格表

| $\phi$<br>L | 10   | 12    | 15-16 | 20    | 25     | 30     | 35     | 40     |
|-------------|------|-------|-------|-------|--------|--------|--------|--------|
| 80          | 4.30 | 5.00  | 6.80  | 9.00  | 12.83  |        |        |        |
| 90          | 4.80 | 5.80  | 7.60  | 9.60  | 13.78  |        |        |        |
| 100         | 5.40 | 6.50  | 8.60  | 10.50 | 15.20  |        |        |        |
| 110         | 5.90 | 7.10  | 9.50  | 11.50 | 16.15  |        |        |        |
| 120         | 6.50 | 7.70  | 10.30 | 12.50 | 17.29  |        |        |        |
| 130         | 7.00 | 8.40  | 11.20 | 13.60 | 18.53  | 25.65  | 29.93  | 41.80  |
| 140         | 7.50 | 9.00  | 12.00 | 14.70 | 19.76  | 27.74  | 32.78  | 43.51  |
| 150         | 8.00 | 9.70  | 13.00 | 15.80 | 21.47  | 29.64  | 35.63  | 45.60  |
| 160         |      | 10.30 | 13.80 | 17.60 | 23.28  | 31.83  | 38.57  | 48.93  |
| 170         |      | 11.00 | 14.70 | 18.50 | 25.46  | 34.20  | 41.99  | 51.78  |
| 180         |      | 11.70 | 15.50 | 19.50 | 26.79  | 36.58  | 44.65  | 54.15  |
| 190         |      |       | 16.50 | 21.00 | 29.93  | 38.19  | 47.03  | 57.95  |
| 200         |      |       | 17.20 | 22.50 | 32.30  | 40.38  | 49.40  | 60.80  |
| 210         |      |       | 19.95 | 24.89 | 34.68  | 42.75  | 52.06  | 63.65  |
| 220         |      |       | 21.38 | 26.41 | 36.58  | 45.13  | 54.91  | 66.98  |
| 230         |      |       | 22.80 | 28.50 | 38.48  | 47.03  | 57.76  | 70.30  |
| 240         |      |       | 24.23 | 30.80 | 40.85  | 48.93  | 60.61  | 73.63  |
| 250         |      |       | 25.65 | 32.78 | 43.23  | 50.83  | 63.18  | 76.95  |
| 260         |      |       | 27.08 | 34.96 | 46.08  | 53.20  | 65.36  | 80.28  |
| 270         |      |       | 28.50 | 37.05 | 48.26  | 55.58  | 68.21  | 83.60  |
| 280         |      |       | 30.40 | 39.14 | 50.83  | 58.43  | 70.78  | 86.93  |
| 290         |      |       | 32.30 | 41.33 | 53.01  | 60.80  | 73.63  | 90.25  |
| 300         |      |       | 34.20 | 43.70 | 55.10  | 63.65  | 76.48  | 93.10  |
| 310         |      |       |       | 45.60 | 57.48  | 66.50  | 80.28  | 96.90  |
| 320         |      |       |       | 48.45 | 60.33  | 69.54  | 84.08  | 99.75  |
| 330         |      |       |       | 51.30 | 62.70  | 72.68  | 87.88  | 102.60 |
| 340         |      |       |       | 53.68 | 65.17  | 75.81  | 91.20  | 106.40 |
| 350         |      |       |       | 55.10 | 67.93  | 78.85  | 94.53  | 109.25 |
| 360         |      |       |       | 57.48 | 70.78  | 81.70  | 97.85  | 112.10 |
| 370         |      |       |       | 59.85 | 73.63  | 84.55  | 101.18 | 114.95 |
| 380         |      |       |       | 62.23 | 76.48  | 87.40  | 104.03 | 117.80 |
| 390         |      |       |       | 64.60 | 79.33  | 90.25  | 107.35 | 121.60 |
| 400         |      |       |       | 67.45 | 82.18  | 93.10  | 110.68 | 124.93 |
| 410         |      |       |       | 69.83 | 84.55  | 95.95  | 114.00 | 127.30 |
| 420         |      |       |       | 72.20 | 86.93  | 98.80  | 117.33 | 131.10 |
| 430         |      |       |       | 74.57 | 89.30  | 101.65 | 120.65 | 134.90 |
| 440         |      |       |       | 76.95 | 91.68  | 105.45 | 124.45 | 138.70 |
| 450         |      |       |       | 78.85 | 94.05  | 109.25 | 128.25 | 142.50 |
| 460         |      |       |       |       | 96.43  | 112.10 | 132.05 | 146.30 |
| 470         |      |       |       |       | 98.80  | 114.95 | 135.85 | 150.10 |
| 480         |      |       |       |       | 101.18 | 117.80 | 139.65 | 153.90 |
| 490         |      |       |       |       | 103.55 | 120.65 | 143.45 | 157.70 |
| 500         |      |       |       |       | 106.40 | 123.50 | 147.25 | 161.50 |
| 510         |      |       |       |       |        | 126.35 | 151.05 | 165.30 |
| 520         |      |       |       |       |        | 129.20 | 154.85 | 169.10 |
| 530         |      |       |       |       |        | 132.05 | 158.65 | 172.90 |
| 540         |      |       |       |       |        | 134.90 | 162.45 | 176.70 |
| 550         |      |       |       |       |        | 137.75 | 166.25 | 180.50 |



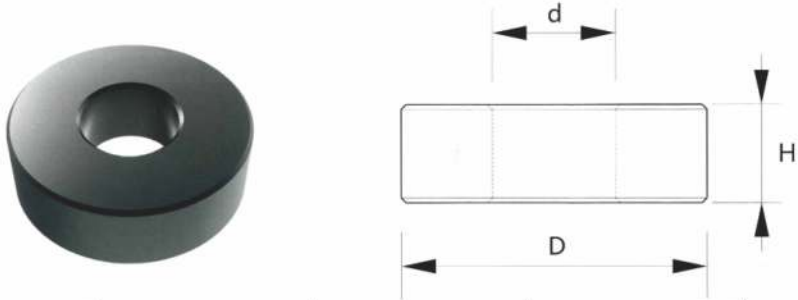
中托司（EBB）价格表

| L \ φ | 16    | 20    | 25    | 30    | 35     | 40     | 50     | 60     | 70     |
|-------|-------|-------|-------|-------|--------|--------|--------|--------|--------|
| 20    | 13.5  | 14.18 | 19.58 | 21.6  |        |        |        |        |        |
| 25    | 14.85 | 16.88 | 21.6  | 24.3  |        |        |        |        |        |
| 30    | 17.55 | 18.90 | 24.30 | 27.00 | 32.40  | 40.50  |        |        |        |
| 35    | 18.90 | 20.93 | 27.00 | 31.73 | 36.45  | 47.25  |        |        |        |
| 40    | 20.93 | 22.95 | 28.35 | 35.78 | 43.20  | 51.30  | 81.00  | 108.00 | 175.50 |
| 50    | 22.95 | 24.98 | 31.05 | 39.83 | 48.60  | 59.40  | 91.80  | 132.30 | 199.80 |
| 60    | 25.65 | 27.00 | 35.10 | 48.60 | 54.00  | 70.20  | 105.30 | 156.60 | 224.10 |
| 70    |       | 32.40 | 38.48 | 54.00 | 60.75  | 78.30  | 121.50 | 180.90 | 251.10 |
| 80    |       | 37.80 | 43.20 | 59.40 | 67.50  | 86.40  | 137.70 | 205.20 | 283.50 |
| 90    |       | 45.90 | 48.60 | 64.80 | 74.25  | 94.50  | 152.55 | 226.80 | 317.25 |
| 100   |       | 52.65 | 54.00 | 70.20 | 81.00  | 101.25 | 167.40 | 253.80 | 355.05 |
| 110   |       |       | 59.40 | 75.60 | 89.10  | 110.70 | 182.25 | 278.10 | 384.75 |
| 120   |       |       | 64.80 | 81.00 | 97.20  | 120.15 | 198.45 | 303.75 | 422.55 |
| 130   |       |       | 70.20 | 86.40 | 105.30 | 129.60 | 213.30 | 328.05 | 469.80 |
| 140   |       |       | 75.60 | 91.80 | 112.05 | 137.70 | 228.15 | 351.00 | 503.60 |
| 150   |       |       | 81.00 | 97.20 | 118.80 | 148.50 | 243.00 | 388.80 | 537.30 |

支撑柱（SRB）价格表

| L \ φ | 20    | 25    | 30    | 35    | 40    | 50    | 60     | 70     | 80     | 90     | 100    |
|-------|-------|-------|-------|-------|-------|-------|--------|--------|--------|--------|--------|
| 45    | 5.93  | 6.78  | 8.78  | 10.94 | 12.25 | 19.33 | 23.03  | 37.35  | 42.29  | 57.84  | 64.01  |
| 50    | 6.12  | 7.05  | 9.16  | 11.43 | 12.87 | 20.27 | 24.34  | 39.09  | 44.52  | 60.63  | 67.41  |
| 55    | 6.31  | 7.33  | 9.53  | 11.92 | 13.50 | 21.20 | 25.64  | 40.82  | 46.75  | 63.41  | 70.81  |
| 60    | 6.51  | 7.61  | 9.91  | 12.42 | 14.12 | 22.13 | 26.94  | 42.56  | 48.98  | 66.19  | 74.22  |
| 65    | 6.70  | 7.89  | 10.29 | 12.91 | 14.75 | 23.06 | 28.25  | 44.29  | 51.20  | 68.98  | 77.62  |
| 70    | 6.89  | 8.16  | 10.67 | 13.40 | 15.37 | 24.00 | 29.55  | 46.03  | 53.43  | 71.76  | 81.02  |
| 75    | 7.09  | 8.44  | 11.05 | 13.90 | 16.00 | 24.93 | 30.85  | 47.77  | 55.66  | 74.55  | 84.42  |
| 80    | 7.28  | 8.72  | 11.42 | 14.39 | 16.62 | 25.86 | 32.16  | 49.50  | 57.89  | 77.33  | 87.82  |
| 85    | 7.47  | 9.00  | 11.80 | 14.88 | 17.24 | 26.80 | 33.46  | 51.24  | 60.12  | 80.12  | 91.22  |
| 90    | 7.66  | 9.28  | 12.18 | 15.38 | 17.87 | 27.73 | 34.76  | 52.97  | 62.35  | 82.90  | 94.62  |
| 95    | 7.86  | 9.55  | 12.56 | 15.87 | 18.49 | 28.66 | 36.07  | 54.71  | 64.58  | 85.68  | 98.02  |
| 100   | 8.05  | 9.83  | 12.94 | 16.37 | 19.12 | 29.60 | 37.37  | 56.44  | 66.81  | 88.47  | 101.43 |
| 105   | 8.24  | 10.11 | 13.31 | 16.86 | 19.74 | 30.53 | 38.68  | 58.18  | 69.04  | 91.25  | 104.83 |
| 110   | 8.43  | 10.39 | 13.69 | 17.35 | 20.37 | 31.46 | 39.98  | 59.91  | 71.26  | 94.04  | 108.23 |
| 115   | 8.63  | 10.66 | 14.07 | 17.85 | 20.99 | 32.40 | 41.28  | 61.65  | 73.49  | 96.82  | 111.63 |
| 120   | 8.82  | 10.94 | 14.45 | 18.34 | 21.62 | 33.33 | 42.59  | 63.38  | 75.72  | 99.61  | 115.03 |
| 130   | 9.21  | 11.50 | 15.20 | 19.33 | 22.87 | 35.20 | 45.19  | 66.85  | 80.18  | 105.17 | 121.83 |
| 140   | 9.59  | 12.05 | 15.96 | 20.31 | 24.12 | 37.06 | 47.80  | 70.32  | 84.64  | 110.74 | 128.64 |
| 150   | 9.98  | 12.61 | 16.72 | 21.30 | 25.37 | 38.93 | 50.41  | 73.79  | 89.10  | 116.31 | 135.44 |
| 160   | 10.36 | 13.16 | 17.47 | 22.29 | 26.62 | 40.80 | 53.01  | 77.27  | 93.55  | 121.88 | 142.24 |
| 170   | 10.75 | 13.72 | 18.23 | 23.28 | 27.86 | 42.66 | 55.62  | 80.74  | 98.01  | 127.45 | 149.04 |
| 180   | 11.13 | 14.27 | 18.98 | 24.26 | 29.11 | 44.53 | 58.23  | 84.21  | 102.47 | 133.02 | 155.84 |
| 190   | 11.52 | 14.83 | 19.74 | 25.25 | 30.36 | 46.40 | 60.83  | 87.68  | 106.93 | 138.58 | 162.65 |
| 200   | 11.91 | 15.38 | 20.49 | 26.24 | 31.61 | 48.26 | 63.44  | 91.15  | 111.39 | 144.15 | 169.45 |
| 210   | 12.29 | 15.94 | 21.25 | 27.22 | 32.86 | 50.13 | 66.05  | 94.62  | 115.84 | 149.72 | 176.25 |
| 220   | 12.68 | 16.49 | 22.01 | 28.21 | 34.11 | 51.99 | 68.65  | 98.09  | 120.30 | 155.29 | 183.05 |
| 230   | 13.06 | 17.05 | 22.76 | 29.20 | 35.36 | 53.86 | 71.26  | 101.56 | 124.76 | 160.86 | 189.86 |
| 240   | 13.45 | 17.60 | 23.52 | 30.19 | 36.61 | 55.73 | 73.87  | 105.03 | 129.22 | 166.43 | 196.66 |
| 250   | 13.83 | 18.16 | 24.27 | 31.17 | 37.86 | 57.59 | 76.47  | 108.50 | 133.67 | 171.99 | 203.46 |
| 260   | 14.22 | 18.72 | 25.03 | 32.16 | 39.11 | 59.46 | 79.08  | 111.97 | 138.13 | 177.56 | 210.26 |
| 270   | 14.60 | 19.27 | 25.79 | 33.15 | 40.36 | 61.33 | 81.69  | 115.44 | 142.59 | 183.13 | 217.07 |
| 280   | 14.99 | 19.83 | 26.54 | 34.14 | 41.61 | 63.19 | 84.29  | 118.91 | 147.05 | 188.70 | 223.87 |
| 290   | 15.38 | 20.38 | 27.30 | 35.12 | 42.86 | 65.06 | 86.90  | 122.38 | 151.51 | 194.27 | 230.67 |
| 300   | 15.76 | 20.94 | 28.05 | 36.11 | 44.11 | 66.93 | 89.51  | 125.85 | 155.96 | 199.84 | 237.47 |
| 310   | 16.15 | 21.49 | 28.81 | 37.10 | 45.36 | 68.79 | 92.11  | 129.32 | 160.42 | 205.41 | 244.28 |
| 320   | 16.53 | 22.05 | 29.56 | 38.08 | 46.61 | 70.66 | 94.72  | 132.80 | 164.88 | 210.97 | 251.08 |
| 330   | 16.92 | 22.60 | 30.32 | 39.07 | 47.86 | 72.53 | 97.33  | 136.27 | 169.34 | 216.54 | 257.88 |
| 340   | 17.30 | 23.16 | 31.08 | 40.06 | 49.11 | 74.39 | 99.94  | 139.74 | 173.79 | 222.11 | 264.68 |
| 350   | 17.69 | 23.71 | 31.83 | 41.05 | 50.35 | 76.26 | 102.54 | 143.21 | 178.25 | 227.68 | 271.49 |

水口边介子（SPC）



| 水口边 | 公称 | H ± 0.2 | D ± 0.2 | d <sup>+0.2</sup> | 配用螺丝    | 价格（实价） |
|-----|----|---------|---------|-------------------|---------|--------|
| 12  |    | 6       | 16      | 6.5               | 6 × 16  | 4      |
| 16  |    | 8       | 20      | 8.5               | 8 × 25  |        |
| 20  | 10 |         | 26      | 10.5              | 10 × 30 |        |
| 25  |    |         | 31      | 12.5              | 12 × 35 |        |
| 30  |    | 14      | 38      | 16.5              | 16 × 35 | 6      |
| 35  | 16 |         | 43      |                   |         |        |
| 40  |    |         | 48      |                   |         |        |
| 45  |    |         | 53      |                   |         |        |
| 50  | 20 |         | 58      | 20.5              | 20 × 45 | 10     |
| 60  |    |         | 68      |                   |         |        |
| 70  |    |         | 78      |                   |         |        |

订购方法：名称+水口边的直径=数量 例：介子25=20只（注：25是水口边直径）



吊环



| 规格 | M8   | M10  | M12  | M14  | M16  | M18  | M20   | M22   | M24   | M27   | M30   | M36   | M42    |
|----|------|------|------|------|------|------|-------|-------|-------|-------|-------|-------|--------|
| 普通 | 1.00 | 1.60 | 2.20 | 2.60 | 3.40 | 4.40 | 6.40  | 7.40  | 10.00 | 18.00 | 18.00 | 29.00 | 72.60  |
| 国标 | 2.40 | 3.50 | 5.00 | 7.40 | 7.40 | 7.80 | 11.00 | 23.00 | 23.00 | 39.00 | 46.00 | 74.00 | 126.00 |

西宝金钢磨头



| 型号 | 套装    | RZ30B | T2.5  | T7    | T10   | A10   | A15   | A20   | A25   | A30   | A35   | A40   | A50   | A60   | A70   | A80    | D8     |
|----|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------|--------|
| 单价 | 22.00 | 22.00 | 22.00 | 22.00 | 22.00 | 22.00 | 22.00 | 22.00 | 22.00 | 22.00 | 22.00 | 33.00 | 42.00 | 48.00 | 60.00 | 70.00  | 70.00  |
| 型号 | D1    | D1.5  | D1.5  | D2    | D2.5  | D3    | D4    | D5    | D6    | C30   | C33   | C50B  | C60   | AR15  | AR30  | K13-10 | K13-15 |
| 单价 | 22.00 | 22.00 | 22.00 | 22.00 | 22.00 | 22.00 | 33.00 | 42.00 | 48.00 | 22.00 | 22.00 | 42.00 | 48.00 | 22.00 | 22.00 | 100.00 | 100.00 |

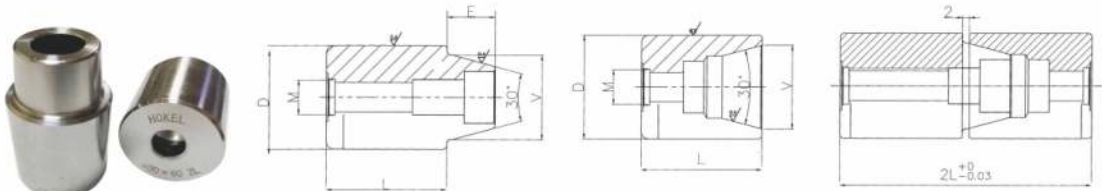
模具防护帘

| 规格      | 单位 | 价格   |
|---------|----|------|
| 300X800 | 块  | 70元  |
| 350X800 | 块  | 75元  |
| 400X800 | 块  | 80元  |
| 450X800 | 块  | 90元  |
| 500X800 | 块  | 100元 |



AIC沉孔定位柱

建议价格

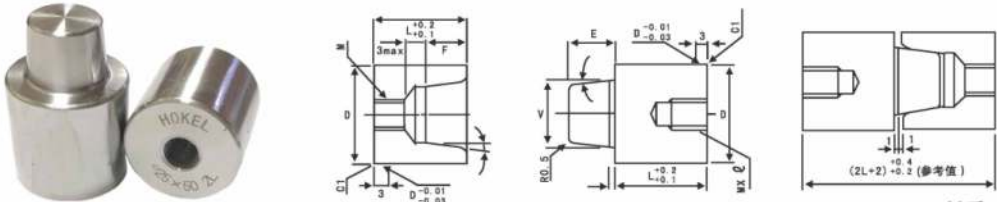


材质: SUJ2  
(HRC:58° ~62°)

| 型号     | D  | 公差               | 2L | L  | V    | E  | d    | E1   | F  | H   | J   | M  | N   | 单价 |
|--------|----|------------------|----|----|------|----|------|------|----|-----|-----|----|-----|----|
| AIC-12 | 12 | +0.01            | 30 | 14 | 10   | 6  | 6.5  | 3.3  | 5  | 3.3 | 4.4 | 4  | 5.6 | 10 |
| AIC-13 | 13 | +0.02            | 30 | 14 | 10   | 6  | 6.5  | 3.3  | 5  | 3.3 | 4.4 | 4  | 5.6 | 10 |
| AIC-14 | 14 | +0.015<br>+0.025 | 30 | 14 | 12   | 6  | 6.5  | 3.3  | 5  | 3.3 | 4.4 | 4  | 5.6 | 10 |
| AIC-16 | 16 |                  | 30 | 14 | 12.5 | 6  | 8    | 4.4  | 5  | 4.4 | 5.4 | 5  | 5.6 | 11 |
| AIC-18 | 18 |                  | 40 | 19 | 14   | 7  | 9.5  | 5.4  | 7  | 5.4 | 6.4 | 6  | 8.6 | 12 |
| AIC-20 | 20 |                  | 40 | 19 | 14   | 7  | 9.5  | 5.4  | 7  | 5.4 | 6.4 | 6  | 8.6 | 14 |
| AIC-25 | 25 | +0.02<br>+0.03   | 50 | 24 | 16   | 10 | 11   | 6.5  | 10 | 7   | 8.6 | 8  | 11  | 18 |
| AIC-30 | 30 |                  | 60 | 29 | 22   | 13 | 14   | 8.6  | 13 | 9   | 11  | 10 | 13  | 25 |
| AIC-35 | 35 |                  | 70 | 34 | 24   | 16 | 17.5 | 10.8 | 16 | 11  | 13  | 12 | 15  | 45 |

AII锥度定位柱

建议价格



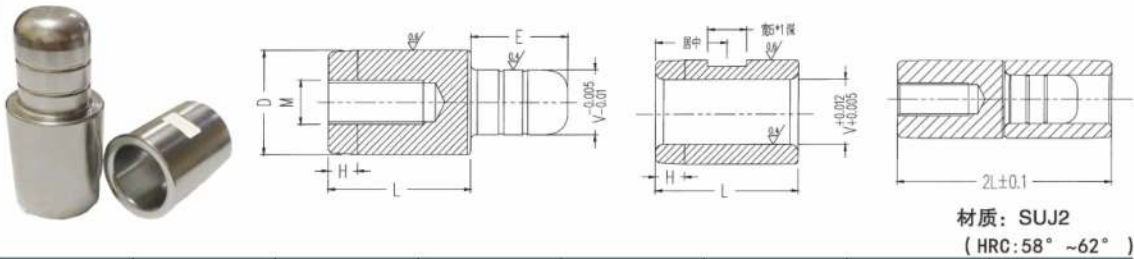
材质: SUJ2  
(HRC:58° ~62°)

| 型号     | D   | 公差               | 2L | L  | V    | E   | M  | 单价   |
|--------|-----|------------------|----|----|------|-----|----|------|
| AII-12 | 12  | +0.01            | 30 | 14 | 8    | 7   | 5  | 7.8  |
| AII-13 | 13  | +0.02            | 30 | 14 | 8    | 7   | 5  | 7.8  |
| AII-14 | 14  | +0.015<br>+0.025 | 30 | 14 | 9    | 7.5 | 5  | 7.8  |
| AII-14 | 14B |                  | 40 | 19 | 9    | 7.5 | 5  | 8.2  |
| AII-16 | 16  |                  | 30 | 14 | 10.5 | 8   | 5  | 8    |
| AII-16 | 16B |                  | 40 | 19 | 10.5 | 8   | 5  | 8.4  |
| AII-18 | 18  |                  | 40 | 19 | 12   | 9   | 6  | 8.6  |
| AII-18 | 18B |                  | 50 | 24 | 12   | 9   | 6  | 9    |
| AII-20 | 20  | +0.02<br>+0.03   | 40 | 19 | 13   | 9   | 6  | 8.8  |
| AII-20 | 20B |                  | 50 | 24 | 13   | 9   | 6  | 9.4  |
| AII-22 | 22  |                  | 50 | 24 | 13   | 9   | 6  | 12.6 |
| AII-25 | 25  |                  | 50 | 24 | 16   | 12  | 8  | 12.6 |
| AII-30 | 30  |                  | 60 | 29 | 15   | 20  | 10 | 19.2 |
| AII-35 | 35  |                  | 70 | 34 | 18   | 24  | 12 | 40   |
| AII-40 | 40  |                  | 80 | 39 | 18   | 29  | 12 | 60   |



CIH直身导柱

建议价格

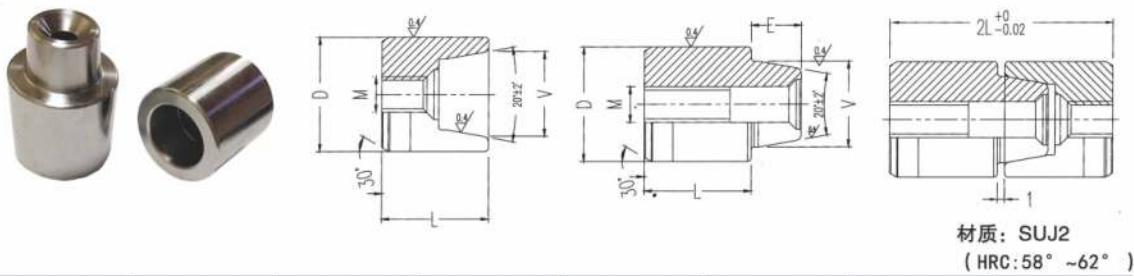


| 型号     | D  | 公差               | 2L | L  | V  | E  | M  | 单价 |
|--------|----|------------------|----|----|----|----|----|----|
| CIH-14 | 14 | +0.025<br>+0.015 | 40 | 20 | 9  | 13 | 6  | 12 |
| CIH-16 | 16 |                  | 44 | 22 | 10 | 15 | 8  | 12 |
| CIH-18 | 18 |                  | 50 | 25 | 12 | 18 | 8  | 14 |
| CIH-18 | 18 |                  | 40 | 20 | 12 | 15 | 8  | 14 |
| CIH-20 | 20 | +0.015           | 50 | 25 | 14 | 18 | 8  | 16 |
| CIH-20 | 20 |                  | 40 | 20 | 14 | 15 | 8  | 16 |
| CIH-22 | 22 | +0.03<br>+0.02   | 50 | 25 | 16 | 20 | 10 | 18 |
| CIH-25 | 25 |                  | 60 | 30 | 18 | 22 | 10 | 20 |
| CIH-30 | 30 |                  | 70 | 35 | 22 | 25 | 10 | 28 |

PAGE 17 采购代码: Cih-XX(代表: φ18X50)

AIII沉孔锥度定位柱

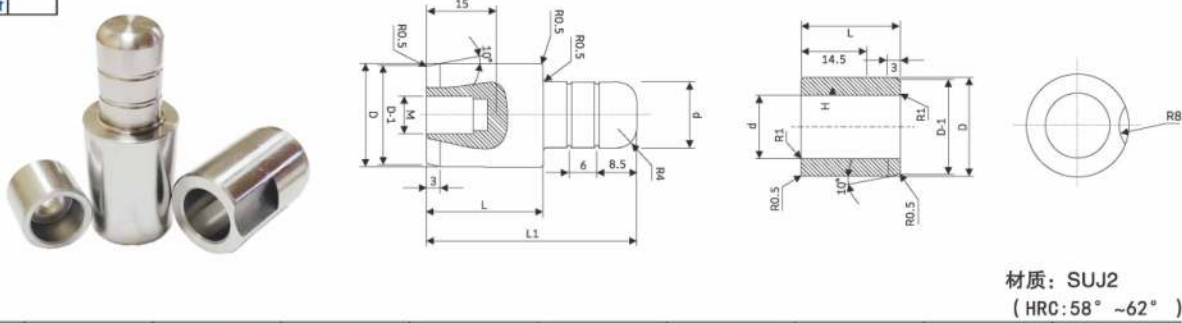
建议价格



| 型号      | D  | 公差              | 2L | L  | V   | E   | M  | 单价 |
|---------|----|-----------------|----|----|-----|-----|----|----|
| AIII-10 | 10 | +0.015<br>+0.01 | 21 | 10 | 8.5 | 4.5 | 4  | 10 |
| AIII-12 | 12 |                 | 23 | 11 | 9.5 | 5   | 4  | 10 |
| AIII-14 | 14 |                 | 27 | 13 | 11  | 6   | 5  | 10 |
| AIII-16 | 16 | +0.02<br>+0.015 | 31 | 15 | 12  | 7   | 5  | 11 |
| AIII-18 | 18 |                 | 35 | 17 | 14  | 8   | 6  | 12 |
| AIII-20 | 20 |                 | 39 | 19 | 15  | 9   | 6  | 14 |
| AIII-22 | 22 | +0.025<br>+0.02 | 43 | 21 | 17  | 10  | 8  | 16 |
| AIII-25 | 25 |                 | 49 | 24 | 19  | 11  | 8  | 18 |
| AIII-30 | 30 |                 | 59 | 29 | 23  | 13  | 10 | 25 |

FBB压环式导柱

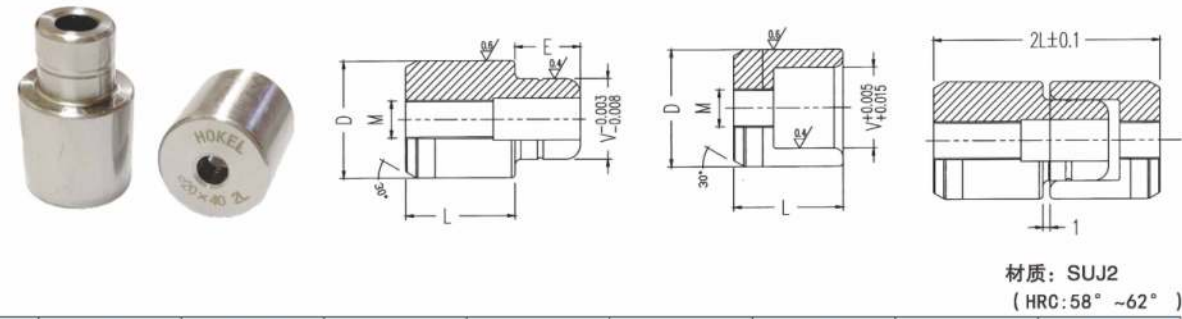
建议价格



| 型号     | D  | 公差             | 2L | L  | d  | L1 | H  | M  | 单价 |
|--------|----|----------------|----|----|----|----|----|----|----|
| FBB-16 | 16 | +0.01<br>+0.02 | 45 | 22 | 10 | 15 | 6  | 8  | 17 |
| FBB-18 | 18 |                | 50 | 25 | 12 | 20 | 7  | 8  | 17 |
| FBB-20 | 20 |                | 50 | 25 | 12 | 20 | 8  | 8  | 18 |
| FBB-22 | 22 |                | 60 | 30 | 14 | 20 | 9  | 8  | 20 |
| FBB-24 | 24 |                | 70 | 35 | 16 | 20 | 10 | 10 | 24 |

BI直身导柱

建议价格

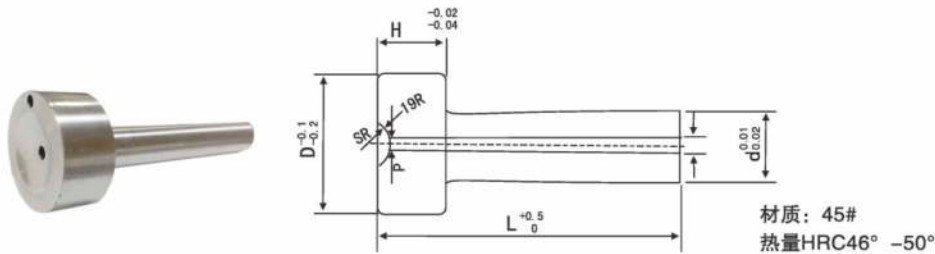


| 型号    | D  | 公差               | 2L | L  | V   | E   | M  | 单价 |
|-------|----|------------------|----|----|-----|-----|----|----|
| BI-10 | 10 | +0.01<br>+0.02   | 21 | 10 | 7   | 5.5 | 4  | 8  |
| BI-12 | 12 |                  | 23 | 11 | 8.5 | 6   | 5  | 8  |
| BI-14 | 14 |                  | 27 | 13 | 10  | 7   | 6  | 8  |
| BI-16 | 16 | +0.015<br>+0.025 | 31 | 15 | 11  | 9   | 6  | 9  |
| BI-18 | 18 |                  | 35 | 17 | 12  | 10  | 6  | 10 |
| BI-20 | 20 |                  | 39 | 19 | 13  | 11  | 6  | 11 |
| BI-22 | 22 | +0.015<br>+0.025 | 43 | 21 | 15  | 13  | 8  | 13 |
| BI-25 | 25 |                  | 49 | 24 | 17  | 15  | 8  | 15 |
| BI-30 | 30 |                  | 59 | 29 | 21  | 18  | 10 | 20 |



A型浇口套

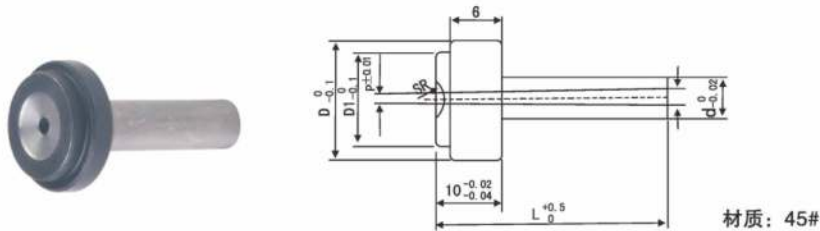
普通（不热处理） 建议价格  
普通（热处理） 建议价格  
精品（热处理抛光） 建议价格



| D     | L    |      |      |      |      |      |      |      |      |      |      |      |      |       |       |       |       |       |       |       |
|-------|------|------|------|------|------|------|------|------|------|------|------|------|------|-------|-------|-------|-------|-------|-------|-------|
|       | 40   | 45   | 50   | 55   | 60   | 65   | 70   | 75   | 80   | 85   | 90   | 95   | 100  | 110   | 120   | 130   | 140   | 150   | 160   | 170   |
| 3/8.8 | 5    | 5    | 5    | 5.20 | 5.60 | 5.80 | 6    | 6.20 | 6.40 | 6.60 | 6.80 | 7.20 | 7.5  | 10.00 | 12.00 |       |       |       |       |       |
| 10/12 | 4.50 | 4.50 | 4.50 | 4.70 | 4.80 | 5.00 | 5.10 | 5.30 | 5.40 | 5.70 | 5.86 | 6.20 | 6.5  | 7.00  | 7.40  | 8.70  | 10.00 | 12.50 | 15.00 | 20.00 |
| 1/2   | 4.80 | 5    | 5    | 5.30 | 5.40 | 5.60 | 5.80 | 6.00 | 6.20 | 6.50 | 6.60 | 7.20 | 7.5  | 8.00  | 8.50  | 10.00 | 11.00 | 13.00 | 18.00 | 24.00 |
| 14    | 5.00 | 5.00 | 5.00 | 5.30 | 5.50 | 5.70 | 5.85 | 6.30 | 6.50 | 6.60 | 7.00 | 7.50 | 8.18 | 8.53  | 9.30  | 10.40 | 11.80 | 16.80 | 22.00 | 28.00 |
| 16    | 6.70 | 6.70 | 6.70 | 7    | 7.20 | 7.50 | 7.70 | 8    | 8.20 | 8.50 | 8.70 | 9.30 | 9.8  | 10.50 | 11.50 | 13    | 15    | 19    | 24    | 30    |
| 20    | 6.70 | 6.70 | 6.70 | 7    | 7.20 | 7.50 | 7.70 | 8    | 8.20 | 8.50 | 8.70 | 9.30 | 9.8  | 10.50 | 11.50 | 13    | 15    | 19    | 24    | 30    |

B型浇口套（浙标）

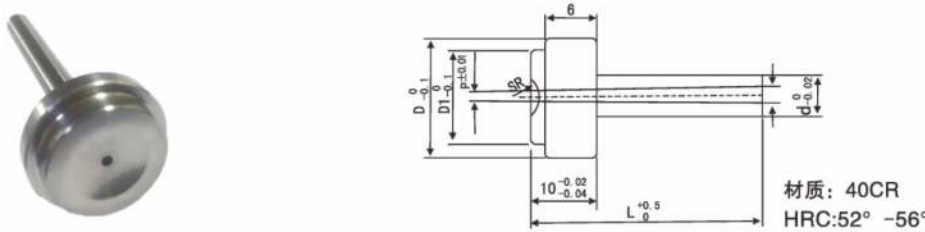
黑头 建议价格  
白头 建议价格  
大孔 建议价格  
加硬 建议价格



| D  | L    |      |      |      |      |      |      |      |      |      |      |      |      |      |       |       |       |       |       |       |
|----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|-------|-------|-------|-------|-------|-------|
|    | 30   | 35   | 40   | 45   | 50   | 55   | 60   | 65   | 70   | 75   | 80   | 85   | 90   | 95   | 100   | 110   | 120   | 130   | 140   | 150   |
| 8  | 3.09 | 3.09 | 3.09 | 3.22 | 3.36 | 3.44 | 3.62 | 3.68 | 3.86 | 3.97 | 4.05 | 4.24 | 4.80 | 5.50 | 6.20  | 7.50  | 9.00  |       |       |       |
| 10 | 3.09 | 3.09 | 3.09 | 3.22 | 3.36 | 3.44 | 3.62 | 3.68 | 3.86 | 3.97 | 4.05 | 4.24 | 4.78 | 5.18 | 5.39  | 6.00  | 6.80  | 7.60  | 9.00  | 10.40 |
| 12 | 3.44 | 3.44 | 3.44 | 3.55 | 3.68 | 3.84 | 3.97 | 4.11 | 4.24 | 4.36 | 4.53 | 4.66 | 4.80 | 5.10 | 5.38  | 5.78  | 6.44  | 7.64  | 8.84  | 10.40 |
| 14 |      |      | 3.51 |      | 3.79 |      | 4.04 |      | 4.56 |      | 5.12 |      | 5.66 |      | 6.18  | 6.81  | 7.34  | 8.23  | 9.16  | 11.22 |
| 16 |      |      | 3.94 |      | 4.30 |      | 5.12 |      | 5.66 |      | 6.76 |      | 7.86 |      | 8.92  | 9.70  | 10.40 | 11.28 | 12.04 | 12.96 |
| 18 |      |      |      |      | 4.51 |      | 5.38 |      | 6.42 |      | 7.48 |      | 8.54 |      | 9.62  | 10.42 | 11.22 | 12.04 | 12.84 | 14.16 |
| 20 |      |      |      |      | 5.88 |      | 6.68 |      | 7.80 |      | 8.54 |      | 9.36 |      | 10.16 | 10.96 | 11.78 | 12.86 | 13.88 | 15.46 |

浙标B型精品浇口套(40CR)

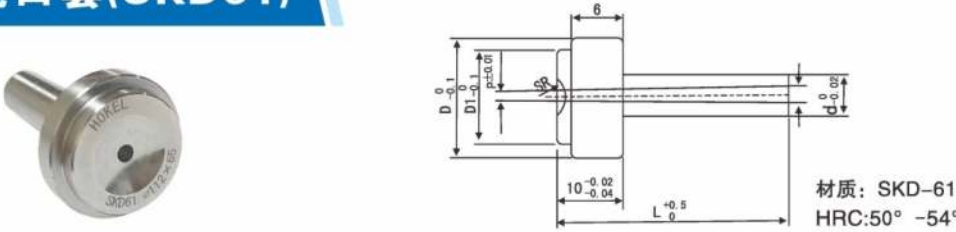
建议价格



| D  | L    |      |       |       |       |       |       |       |       |       |       |       |       |       |       |       |       |       |       |       |
|----|------|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|    | 30   | 35   | 40    | 45    | 50    | 55    | 60    | 65    | 70    | 75    | 80    | 85    | 90    | 95    | 100   | 110   | 120   | 130   | 140   | 150   |
| 8  | 8.44 | 8.86 | 9.28  | 9.66  | 10.08 | 10.32 | 10.86 | 11.04 | 11.58 | 11.92 | 12.16 | 12.72 | 14.4  | 16.5  | 18.6  | 22.5  | 27    |       |       |       |
| 10 | 8.44 | 8.86 | 9.28  | 9.66  | 10.08 | 10.32 | 10.86 | 11.04 | 11.58 | 11.92 | 12.16 | 12.72 | 14.34 | 15.54 | 16.18 | 18    | 20.4  | 22.8  | 27    | 31.2  |
| 12 | 9.42 | 9.84 | 10.32 | 10.66 | 11.04 | 11.52 | 11.92 | 12.34 | 12.72 | 13.08 | 13.6  | 13.98 | 14.4  | 15.3  | 16.14 | 17.34 | 19.32 | 22.92 | 26.6  | 31.2  |
| 14 |      |      | 10.6  |       | 11.4  |       | 12.2  |       | 13.8  |       | 15.4  |       | 17    |       | 18.6  | 20.6  | 22.2  | 24.8  | 27.6  | 33.66 |
| 16 |      |      | 11.82 |       | 12.9  |       | 15.36 |       | 16.98 |       | 20.28 |       | 23.6  |       | 26.76 | 29.1  | 31.2  | 33.84 | 36.12 | 38.88 |

浙标B型精品浇口套(SKD61)

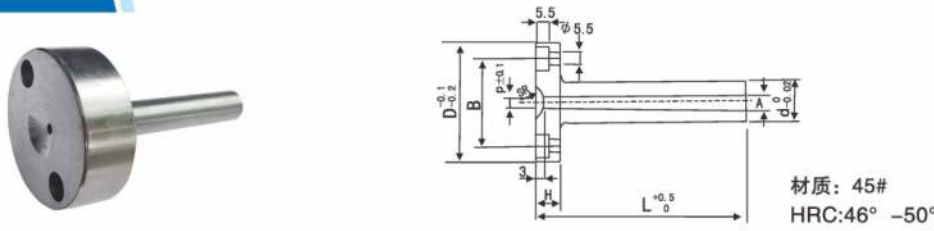
建议价格



| D  | L  |    |    |    |    |    |    |    |    |    |    |    |    |    |     |     |
|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|-----|-----|
|    | 30 | 35 | 40 | 45 | 50 | 55 | 60 | 65 | 70 | 75 | 80 | 85 | 90 | 95 | 100 | 110 |
| 8  | 22 | 23 | 24 | 25 | 26 | 26 | 27 | 28 | 29 | 30 | 31 | 33 | 35 | 36 | 38  | 40  |
| 10 | 22 | 23 | 24 | 25 | 26 | 26 | 27 | 28 | 29 | 30 | 32 | 33 | 35 | 36 | 38  | 40  |
| 12 | 23 | 24 | 25 | 26 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 34 | 35 | 36 | 38  | 41  |
| 14 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |     |     |
| 16 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |     |     |

C型浇口套

建议价格



| D   | d           | L     |       |       |       |       |       |       |       |       |       |
|-----|-------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|     |             | 50    | 60    | 70    | 80    | 90    | 100   | 110   | 120   | 130   | 140   |
| φ35 | φ12-φ16-φ20 | 16.00 | 16.00 | 16.00 | 16.00 | 19.00 | 19.00 | 24.00 | 24.00 | 24.00 | 30.00 |
| φ40 | φ12-φ16-φ20 | 16.00 | 16.00 | 16.00 | 16.00 | 19.00 | 19.00 | 24.00 | 24.00 | 24.00 | 30.00 |
| φ50 | φ12-φ16-φ20 | 30.00 | 30.00 | 30.00 | 30.00 | 36.00 | 36.00 | 46.00 | 46.00 | 46.00 | 60.00 |



滑动滚珠导柱

建议价格



(铜、塑、铝套)

材质: SUJ2  
(HRC: 58° ~62°)

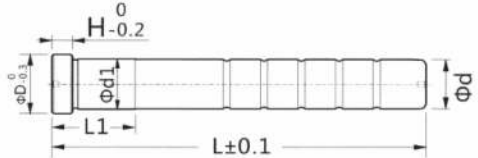
| L   | φ 16-18 |      | φ 19-20 |      | 22    |      | 25    |      | 28    |      | 32    |      | 35    |       | 38    |       | 40    |       | 45   |       | 50  |     |     |
|-----|---------|------|---------|------|-------|------|-------|------|-------|------|-------|------|-------|-------|-------|-------|-------|-------|------|-------|-----|-----|-----|
|     | SGP     | SRP  | SGP     | SRP  | SGP   | SRP  | SGP   | SRP  | SGP   | SRP  | SGP   | SRP  | SGP   | SRP   | SGP   | SRP   | SGP   | SRP   | SGP  | SRP   | SGP | SRP |     |
| 80  | 10.2    | 29.1 | 12.30   | 29.7 | 15.2  | 35.0 |       |      |       |      |       |      |       |       |       |       |       |       |      |       |     |     |     |
| 90  | 10.2    | 29.7 | 12.50   | 30.0 | 15.7  | 36.0 |       |      |       |      |       |      |       |       |       |       |       |       |      |       |     |     |     |
| 100 | 10.6    | 30.2 | 12.8    | 33.3 | 16.6  | 37.7 | 18.50 | 44.2 | 23.0  | 56.0 |       |      |       |       |       |       |       |       |      |       |     |     |     |
| 110 | 11.2    | 31.3 | 13.50   | 33.6 | 17.0  | 38.1 | 18.5  | 45.8 | 23.7  | 57.0 |       |      |       |       |       |       |       |       |      |       |     |     |     |
| 120 | 11.7    | 33.0 | 13.90   | 34.0 | 17.4  | 38.4 | 18.9  | 47.6 | 24.3  | 58.0 |       |      |       |       |       |       |       |       |      |       |     |     |     |
| 130 | 12.2    | 34.0 | 14.40   | 35.8 | 17.8  | 38.8 | 19.4  | 48.3 | 25.0  | 59.0 | 31.6  |      |       |       |       |       |       |       |      |       |     |     |     |
| 140 | 12.5    | 35.7 | 15.0    | 36.3 | 18.1  | 39.2 | 19.7  | 48.7 | 25.6  | 59.7 | 32.4  | 72.3 | 41.0  |       | 46    |       |       |       |      |       |     |     |     |
| 150 | 13.0    | 36.8 | 15.3    | 37.0 | 18.6  | 39.6 | 20.2  | 49.2 | 26.2  | 60.3 | 33.10 | 73.1 | 41.3  | 83.4  | 47    | 99.4  | 52.9  |       | 68   |       | 79  |     |     |
| 160 | 13.5    | 37.8 | 15.6    | 38.0 | 19.1  | 40.0 | 20.8  | 49.8 | 26.9  | 61.0 | 34.0  | 74.0 | 42.2  | 84.3  | 48.10 | 100   | 54.0  | 116.4 | 68   | 160   | 79  | 185 |     |
| 170 | 14.5    | 39.0 | 15.9    | 40.0 | 19.6  | 42.4 | 21.4  | 50.3 | 27.6  | 61.6 | 35.0  | 74.8 | 43.1  | 85.3  | 49.20 | 101.7 | 55.2  | 117.7 | 68   | 161   | 79  | 188 |     |
| 180 | 15.5    | 40.1 | 16.40   | 41.0 | 20.1  | 43.3 | 22.3  | 50.9 | 28.2  | 62.3 | 36.2  | 78.7 | 44.8  | 86.3  | 52.40 | 102.8 | 57.2  | 119.0 | 68.0 | 162   | 79  | 190 |     |
| 190 | 17      |      | 16.80   | 42   | 20.6  | 43.8 | 22.6  | 53.5 | 28.9  | 65.2 | 36.9  | 79.0 | 45.7  | 89.9  | 53.60 | 106.8 | 58.3  | 122.9 | 70.0 | 163   | 80  | 195 |     |
| 200 | 18      |      | 17.50   | 43   | 21.1  | 44.4 | 23.2  | 54.1 | 29.5  | 66.0 | 37.5  | 79.9 | 46.6  | 90.9  | 54.70 | 107.8 | 59.5  | 124.2 | 72.0 | 164   | 84  | 200 |     |
| 210 |         |      | 19      | 44   | 22.50 | 46   | 23.9  | 54.6 | 30.2  | 66.5 | 38.2  | 80.8 | 47.5  | 91.9  | 55.80 | 108.9 | 60.6  | 125.5 | 74.0 | 165   | 87  | 200 |     |
| 220 |         |      | 20      | 45   | 23.50 | 48   | 24.5  | 55.2 | 30.8  | 67.1 | 39.9  | 81.6 | 48.4  | 92.9  | 56.90 | 110.1 | 61.8  | 126.8 | 76.0 | 166   | 90  | 200 |     |
| 230 |         |      | 21      | 46   | 24.50 | 50   | 25.0  | 55.7 | 31.5  | 67.8 | 40.8  | 82.5 | 49.30 | 93.8  | 58    | 111.2 | 62.9  | 128.0 | 78.0 | 167   | 94  | 206 |     |
| 240 |         |      | 22      | 47   | 25.50 | 52   | 25.6  | 56.4 | 33.5  | 68.4 | 41.6  | 83.4 | 50.2  | 94.8  | 59.10 | 112.4 | 64.0  | 129.3 | 81.0 | 169   | 97  | 208 |     |
| 250 |         |      | 24      | 48   | 26    | 54   | 28    | 56.8 | 34.2  | 69.1 | 43.0  | 84.2 | 51.1  | 95.8  | 61.10 | 113.5 | 65.2  | 130.6 | 82.0 | 170   | 100 | 210 |     |
| 260 |         |      | 25      |      | 27    | 55   | 29    | 60   | 35.50 | 75   | 46.0  | 85.1 | 52.6  | 96.8  | 62.30 | 114.6 | 67.2  | 131.7 | 85.0 | 172   | 104 | 212 |     |
| 270 |         |      | 28      |      | 30    | 56   | 32    | 62   | 36.50 | 76   | 48.0  | 85.9 | 54.0  | 97.8  | 63.40 | 115.8 | 68.4  | 133.1 | 87.0 | 174   | 107 | 214 |     |
| 280 |         |      | 30      |      | 34    | 57   | 35    | 63   | 38    | 77   | 50.0  | 86.8 | 55.0  | 98.8  | 64.50 | 116.9 | 69.50 | 134.4 | 90.0 | 178   | 108 | 216 |     |
| 290 |         |      | 32      |      | 37    |      | 38    | 64   | 39    | 78   | 51.0  | 87.6 | 56.0  | 99.7  | 65.70 | 118.1 | 70.60 | 135.7 | 96.0 | 180   | 112 | 218 |     |
| 300 |         |      | 35      |      |       |      | 40    | 65   | 42    | 80   | 52.0  | 88.5 | 57.0  | 100.7 | 66.80 | 119.2 | 71.80 | 137.0 | 97.0 | 185   | 115 | 220 |     |
| 310 |         |      |         |      |       |      |       | 70   | 43    |      |       | 55   |       | 58.0  |       | 68    |       | 72.90 |      | 100.0 |     | 126 | 280 |
| 320 |         |      |         |      |       |      |       | 71   | 45    |      |       | 58   |       | 60.0  |       | 70    |       | 74.10 |      | 106.0 |     | 130 |     |
| 330 |         |      |         |      |       |      |       | 72   | 48    |      |       | 60   |       | 65    |       | 75    |       | 80    |      | 110.0 |     | 135 |     |
| 340 |         |      |         |      |       |      |       | 73   | 50    |      |       | 65   |       | 72    |       | 78    |       | 85    |      | 115   |     | 140 |     |
| 350 |         |      |         |      |       |      |       | 75   | 55    |      |       | 70   |       | 78    |       | 80    |       | 90    |      | 120   |     | 145 |     |
| 360 |         |      |         |      |       |      |       |      | 60    |      |       | 80   |       | 85    |       | 90    |       | 95    |      | 130   |     | 150 |     |
| 380 |         |      |         |      |       |      |       |      | 65    |      |       | 85   |       | 95    |       | 105   |       | 110   |      | 145   |     | 165 |     |
| 390 |         |      |         |      |       |      |       |      |       |      |       |      |       |       |       |       |       |       |      |       |     |     |     |
| 400 |         |      |         |      |       |      |       |      |       |      |       |      |       |       |       |       |       |       |      |       |     |     |     |

其他零部件

简化边



材料: 20铬  
热处理硬度: HRC 60±2

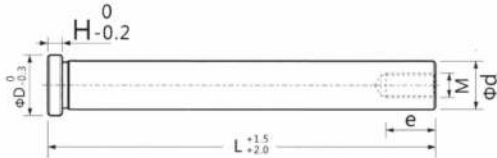


订购方法: 名称 dxL= 数量 例: 简化边25x250=4

攻牙回针



材料: 20铬  
热处理硬度: HRC 60±2



订购方法: 名称 dxL= 数量 例: 攻牙回针20x160=4

支撑柱 (SRB)



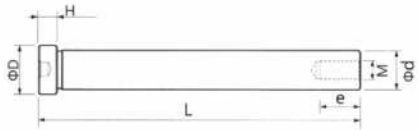
订购方法: 名称 dxL= 数量 例: 支撑柱50x120=4 (攻牙M10)

支撑柱 (沉头通孔)



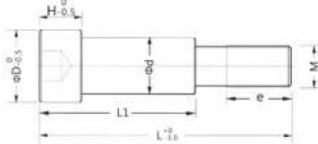
订购方法: 名称 dxL= 数量 例: 支撑柱50x120=4 (M10沉孔)

小拉杆



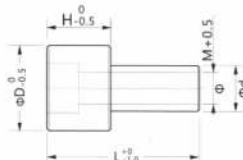
订购方法: 名称 dxL= 数量 例: 小拉杆 (或内六角柱)  
20x160=4 攻牙M10,肩26x10

内六角塞打螺丝



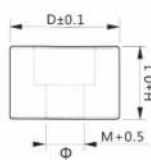
订购方法: 名称 dxLxL1= 数量 例: 塞打螺丝 (或内六角柱)  
20x160x100=4 外牙M12x25,肩25x12

限位套



订购方法: 名称 φ (d) xL= 数量 例: 限位套10.5 (20) x60=4 沉孔

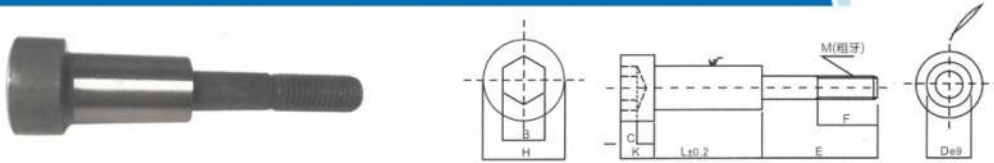
回针顶



订购方法: 名称 DxH= 数量 例: 回针顶30x18=4 M10沉孔

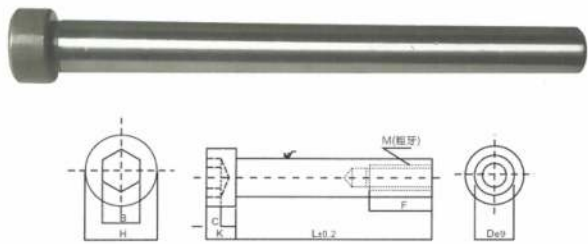


C型小拉杆（精品）调质硬度（28°~32°）



| DE9 |                  | C  | K  | H  | B  | M   | F  | L                                      | E                                | 单价                                     |
|-----|------------------|----|----|----|----|-----|----|----------------------------------------|----------------------------------|----------------------------------------|
| 10  | -0.032<br>-0.075 | 4  | 8  | 16 | 6  | M6  | 18 | 16<br>21                               | 22<br>27                         | 22<br>25                               |
| 13  | -0.032<br>-0.075 | 4  | 10 | 18 | 8  | M8  | 24 | 14<br>19<br>24<br>30<br>35<br>40       | 30<br>35<br>40<br>45<br>50       | 22<br>24<br>25<br>26<br>28<br>30       |
| 16  | -0.032<br>-0.075 | 7  | 14 | 24 | 10 | M10 | 26 | 15<br>20<br>25<br>30<br>35<br>40<br>45 | 35<br>40<br>40<br>45<br>50<br>55 | 27<br>29<br>31<br>33<br>36<br>40<br>44 |
| 20  | -0.04<br>-0.092  | 9  | 14 | 28 | 14 | M12 | 30 | 20<br>25<br>30<br>35<br>40<br>45<br>50 | 45<br>45<br>50<br>55<br>60       | 33<br>35<br>37<br>40<br>43<br>46<br>50 |
| 25  | -0.04<br>-0.092  | 10 | 18 | 33 | 14 | M16 | 38 | 31<br>41<br>51                         | 60<br>65<br>70                   | 47<br>55<br>64                         |

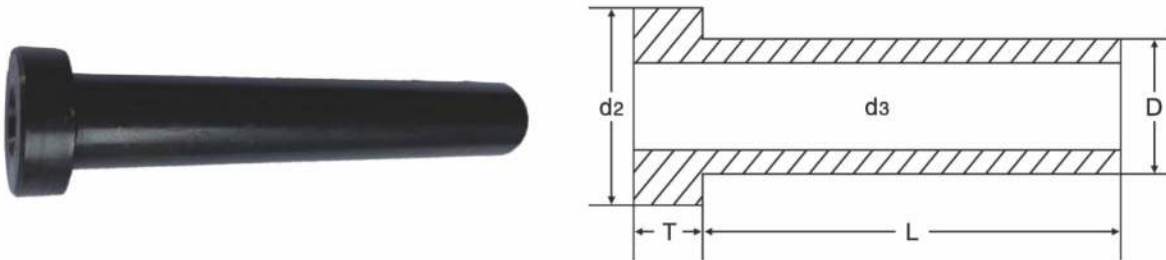
A型小拉杆（精品）调质硬度（28°~32°）



| D  |                  | L                                                                                    | C  | K  | H  | B  | M   | F  |
|----|------------------|--------------------------------------------------------------------------------------|----|----|----|----|-----|----|
| 10 | -0.032<br>-0.075 | 40 50 60 70 80 90<br>100 110 120 130 140 150<br>160 170 180                          | 4  | 8  | 16 | 6  | M6  | 12 |
| 13 | -0.032<br>-0.075 | 60 70 80 90 100 110<br>120 130 140 150 160 170<br>180 190 200 210 220                | 4  | 10 | 18 | 8  | M8  | 23 |
| 16 | -0.032<br>-0.075 | 100 110 120 130 140 150<br>160 170 180 190 200 210<br>220 230 240 250 260 280<br>300 | 7  | 14 | 24 | 10 | M10 | 25 |
| 20 | -0.04<br>-0.092  | 120 130 140 150 160 170<br>180 190 200 210 220 230<br>240 250 260 280 300            | 9  | 14 | 28 | 14 | M12 | 30 |
| 25 | -0.04<br>-0.092  | 170 180 190 200 210 220<br>230 240 250 260 280 300                                   | 10 | 18 | 33 | 17 | M16 | 35 |

| L \ D | 10 | 13 | 16 | 20  | 25  |
|-------|----|----|----|-----|-----|
| 40    | 15 |    |    |     |     |
| 50    | 17 |    |    |     |     |
| 60    | 18 |    |    |     |     |
| 70    | 19 |    |    |     |     |
| 80    | 21 | 25 | 30 |     |     |
| 90    | 23 | 27 | 33 |     |     |
| 100   | 26 | 30 | 36 | 44  |     |
| 110   | 29 | 33 | 38 | 47  |     |
| 120   | 32 | 36 | 41 | 49  |     |
| 130   | 34 | 38 | 44 | 52  |     |
| 140   | 37 | 41 | 47 | 55  |     |
| 150   | 40 | 44 | 49 | 57  | 85  |
| 160   | 43 | 47 | 52 | 60  | 90  |
| 170   | 45 | 49 | 55 | 63  | 95  |
| 180   | 48 | 52 | 57 | 65  | 100 |
| 190   |    | 55 | 60 | 68  | 105 |
| 200   |    | 57 | 63 | 71  | 110 |
| 210   |    | 60 | 65 | 74  | 115 |
| 220   |    | 63 | 68 | 76  | 120 |
| 230   |    |    | 71 | 79  | 125 |
| 240   |    |    | 73 | 82  | 130 |
| 250   |    |    | 76 | 85  | 140 |
| 260   |    |    | 79 | 87  | 150 |
| 270   |    |    | 82 | 90  | 160 |
| 280   |    |    | 85 | 93  | 170 |
| 290   |    |    | 88 | 120 | 180 |
| 300   |    |    | 91 | 150 | 190 |

米思米标准等高套（CSR）



| D  |                  | d3   | d2 | T  | L      |
|----|------------------|------|----|----|--------|
| 10 | -0.025<br>-0.061 | 6.3  | 15 | 5  |        |
| 13 | -0.035<br>-0.075 | 8.4  | 18 | 5  | 30-150 |
| 16 |                  | 10.6 | 24 | 8  | 40-200 |
| 20 | -0.040<br>-0.095 | 12.6 | 28 | 10 | 40-250 |
| 25 |                  | 16.8 | 36 | 13 | 50-300 |
| 32 | -0.050<br>-0.112 | 20.8 | 45 | 16 | 60-300 |

| L \ φ | 13  | 16  | 20   | 25   | 32   |
|-------|-----|-----|------|------|------|
| 30    | 3   |     |      |      |      |
| 35    | 3   |     |      |      |      |
| 40    | 3   | 3.6 | 7.36 |      |      |
| 45    | 3.6 | 3.6 | 7.36 |      |      |
| 50    | 3.6 | 3.6 | 7.36 | 12.8 |      |
| 55    | 3.6 | 3.6 | 7.36 | 12.8 |      |
| 60    | 3.8 | 4.4 | 7.36 | 12.8 | 16   |
| 65    | 3.8 | 4.4 | 7.36 | 12.8 |      |
| 70    | 3.8 | 4.4 | 7.36 | 12.8 | 16   |
| 75    | 4.2 | 4.4 | 7.36 | 12.8 |      |
| 80    | 4.2 | 5   | 7.36 | 12.8 | 16   |
| 85    | 4.2 | 5   | 8    | 12.8 |      |
| 90    | 4.8 | 5   | 8    | 12.8 | 16   |
| 95    | 4.8 | 5   | 8    | 12.8 |      |
| 100   | 4.8 | 6   | 8    | 12.8 | 16   |
| 110   | 6.4 | 6   | 8.8  | 13.6 | 19.2 |
| 120   | 7   | 6   | 8.8  | 13.6 | 19.2 |
| 130   | 7   | 7   | 8.8  | 14.4 | 19.2 |
| 140   | 7   | 7   | 8.8  | 14.4 | 22.4 |
| 150   | 8   | 7.6 | 8.8  | 14.4 | 22.4 |
| 160   |     | 7.6 | 9.6  | 16   | 22.4 |
| 170   |     | 8   | 9.6  | 16   | 25.6 |
| 180   |     | 8   | 9.6  | 16   | 25.6 |
| 190   |     | 8   | 11.2 | 19.2 | 25.6 |
| 200   |     | 8   | 11.2 | 19.2 | 28.8 |
| 210   |     |     | 11.2 | 19.2 | 28.8 |
| 220   |     |     | 11.2 | 19.2 | 30.4 |
| 230   |     |     | 12.8 | 19.2 | 30.4 |
| 240   |     |     | 12.8 | 19.2 | 30.4 |
| 250   |     |     | 12.8 | 19.2 | 30.4 |
| 260   |     |     |      | 24   | 32   |
| 270   |     |     |      | 24   | 32   |
| 280   |     |     |      | 24   | 35.2 |
| 290   |     |     |      | 24   | 35.2 |
| 300   |     |     |      | 25.6 | 35.2 |